

Temposonics®

Magnetostrictive Linear Position Sensors

$\textbf{R-Series V RH EtherNet/IP}^{\text{\tiny{TM}}}$

Data Sheet

- EtherNet/IP $^{\mbox{\tiny TM}}$ with CIP Sync and DLR
- Position + velocity measurements for up to 30 magnets
- Field adjustments and diagnostics using the $\ensuremath{\mathsf{new}}$ TempoLink



I am the new generation

Data Sheet

MEASURING TECHNOLOGY

The absolute, linear position sensors provided by MTS Sensors rely on the company's proprietary Temposonics® magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide, it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

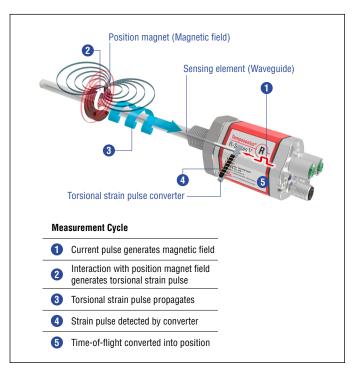


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

RH SENSOR

Temposonics® R-Series V EtherNet/IP™ sensors represent MTS Sensors' development and product offering in networked position feedback. EtherNet/IP™ systems require only a single point of connection for both configuration and control. This is because EtherNet/IP™ supports both I/O (or implicit) messages — those that typically contain time-critical control data — and explicit messages — those in which the data field carries both protocol information and instructions for service performance. And, as a producer-consumer network that supports multiple communication hierarchies and message prioritization, EtherNet/IP™ provides more efficient use of bandwidth than a device network based on a source-destination model. EtherNet/IP™ systems can be configured to operate either in a master/slave relationship or in a distributed control architecture using peer-to-peer communication.



Fig. 2: Typical application: Steel Mill

TECHNICAL DATA

Measured value Position, velocity / Option: Simultaneous multi-position and multi-velocity measurements up to 30 magnets Measurement parameters Resolution 1 to 1000 μm selectable Cycle time For stroke lengths Cycle time Up to 2000 mm 1.0 ms Up to 7620 mm 2.0 ms Up to 7620 mm 3.0 ms Linearity deviation¹ < ±0.01 % FS. (minimum ±50 μm)	Output				
Data transmission rate Measured value Position, velocity / Option: Simultaneous multi-position and multi-velocity measurements up to 30 magnets Measurement parameters Resolution 1 to 1000 μm selectable Cycle time For stroke lengths Cycle time Up to 2000 mm 1.0 ms Up to 4800 mm 2.0 ms Up to 7620 mm 3.0 ms		EtherNet/IP TM			
Data transmission rate Measured value Position, velocity / Option: Simultaneous multi-position and multi-velocity measurements up to 30 magnets Measurement parameters Resolution 1 to 1000 μm selectable Cycle time For stroke lengths Cycle time Up to 2000 mm 1.0 ms Up to 4800 mm 2.0 ms Up to 7620 mm 3.0 ms	Data protocol				
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Dielectric strength 500 VDC (DC ground to machine ground) Polarity protection Up to –36 VDC	Operating voltage	12-30 VDC ±20%(9.6V - 36V) ²			
Polarity protection Up to -36 VDC	Current consumption	Less than 4W typical			
	Dielectric strength	500 VDC (DC ground to machine ground)			
Overvoltage protection Up to 36 VDC	Polarity protection	Up to –36 VDC			
	Overvoltage protection	Up to 36 VDC			

¹/ With position magnet # 201 542-2

^{2/} Power supply must be able to provide current of 1A for power up process

TECHNICAL DRAWING

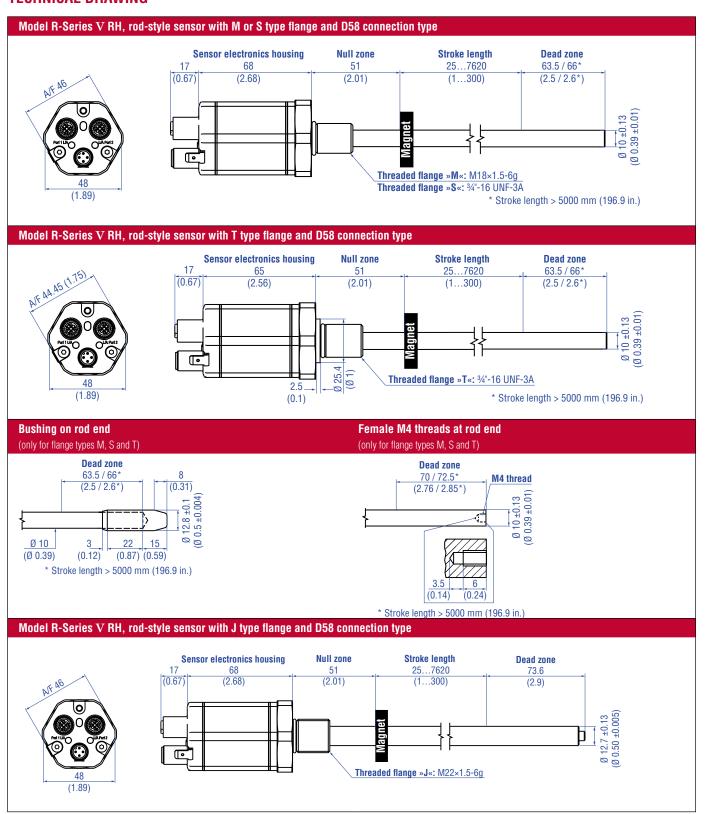


Fig. 3: Model RH5 Rod-style sensor dimension reference (shown with D58 integral connector options) Controlling design dimensions are in millimeters and measurements in () are in inches

CONNECTIONS AND WIRING

The D56 and D58 connection types provide for daisy chain topologies. A separate cable is used for the supply voltage. Unused connectors should be covered by a protective cap (370537).

D56		
Ports		
Port 1, M12 female connector (D-coded)	Pin	Function
3	1	Tx (+)
(2) (4)	2	Rx (+)
	3	Tx (-)
View on sensor	4	Rx (-)
Port 2, M12 female connector (D-coded)	Pin	Function
3	1	Tx (+)
(2) (4)	2	Rx (+)
	3	Tx (-)
View on sensor	4	Rx (-)
Power supply		
M8 male connector	Pin	Function
	1	1230 VDC (±20 %)
(0 0)	2	Not connected
	3	DC Ground (0 V)
View on sensor	4	Not connected

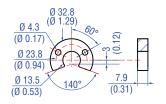
Fig. 4: Connector wiring D56

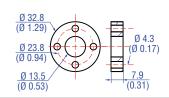
D58		
Ports		
Port 1, M12 female connector (D-coded)	Pin	Function
	1	Tx (+)
3	2	Rx (+)
(2) (5) (4)	3	Tx (-)
	4	Rx (-)
View on sensor	5	Not connected
Port 2, M12 female connector (D-coded)	Pin	Function
	1	Tx (+)
3	2	Rx (+)
(2) (5) (4)	3	Tx (-)
	4	Rx (-)
View on sensor	5	Not connected
Power supply		
M12 male connector (A-coded)	Pin	Function
	1	1230 VDC (±20 %)
(6,9)	2	Do not connect*
Col	3	DC Ground (0 V)
View on sensor	4	Do not connect*
* As a connection to this	pin may i	nfluence the correct startup of sensor

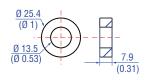
Fig. 5: Connector wiring D58

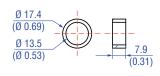
FREQUENTLY ORDERED ACCESSORIES - Additional options available in our Accessories Guide 7 551444

Position magnets









U-magnet OD33 Part no. 251 416-2

Material: PA ferrite GF20
Weight: Approx. 11 g
Surface pressure: Max. 40 N/mm²
Fastening torque for M4 screws: 1 Nm
Operating temperature:
-40...+105 °C (-40...+221 °F)

Ring magnet OD33 Part no. 201542-2

Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

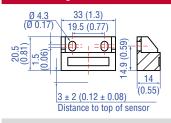
Ring magnet 0D25.4 Part no. 400533

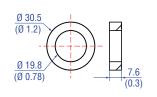
Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm² Operating temperature: -40...+105 °C (-40...+221 °F)

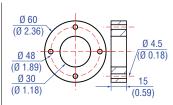
Ring magnet 0D17.4 Part no. 401 032

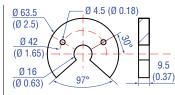
Material: PA neobind Weight: Approx. 5 g Surface pressure: Max. 20 N/mm² Operating temperature: -40...+105 °C (-40...+221 °F)

Position magnets









Block magnet L Part no. 403 448

Material: Hard ferrite Weight: Approx. 20 g Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

This magnet may influence the sensor performance specifications for some applications.

Ring magnet Part no. 402316

Material: PA ferrite coated Weight: Approx. 13 g Surface pressure: Max. 20 N/mm² Operating temperature: -40...+100 °C (-40...+212 °F)

Ring magnet OD60 Part no. MT0162

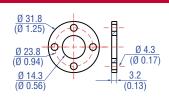
Material: Al CuMgPb, magnets compound-filled Weight: Approx. 90 g Surface pressure: Max. 20 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

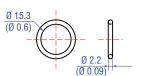
U-magnet OD63.5 Part no. 201 553

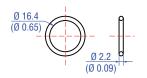
Material: PA 66-GF30, magnets compound-filled Weight: Approx. 26 g Surface pressure: 20 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

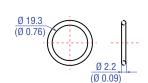
Magnet spacer

Optional installation hardware









Magnet spacer Part no. 400 633

Material: Aluminum Weight: Approx. 5 g Surface pressure: Max. 20 N/mm² Fastening torque for M4 screws: 1 Nm

O-ring for threaded flange M18×1.5-6g Part no. 401 133

Material: Fluoroelastomer 75 ± 5 durometer Operating temperature: -40...+204 °C (-40...+400 °F)

O-ring for threaded flange 34"-16 UNF-3A Part no. 560 315

Material: Fluoroelastomer 75 ± 5 durometer Operating temperature: -40...+204 °C (-40...+400 °F)

O-ring for threaded flange M22×1.5-6g Part no. 561 337

Material: FPM 75 durometer Operating temperature: -20...+200 °C (-6...+392 °F)

Optional installation hardware

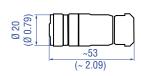
M18×1.5-6g

8.7

(0.34)

3/4"-16 LINF-3A (0.43) A/F 28

Cable connector³



Hex jam nut M18×1.5-6g Part no. 500 018

Material: Steel, zinc plated

Hex iam nut 3/4"-16 UNF-3A Part no. 500 015

Material: Zinc plated with nylon insert

Fixing clip for rod with Ø 10 mm Part no. 561 481

Ø 3.2 (Ø 0.13)

16 (0.63)

M3 fastening screws (6x) -3.2 (0.13)

Application: Used to secure sensor rods (Ø 10 mm (Ø 0.39 in.)) when using an U-magnet Material: Brass, non-magnetic

M12 A-coded female connector (5 pin), straight Part no. 370677

Material: GD-Zn, Ni Termination: Screw Contact insert: CuZn Cable Ø: 4...8 mm (0.16...0.31 in.) Wire: 1.5 mm² Operating temperature: -30...+85 °C (-22...+185 °F) Ingress protection: IP67 (correctly fitted)

Cable connector³

52 (2.05)



Cables



Material: PUR jacket; green Features: Cat 5e Cable length: 5 m (16.4 ft) Cable Ø: 6.5 mm (0.26 in.) Ingress protection: IP65, ÍP67, IP68 (correctly fitted) Operating temperature: -30...+70 °C (-22...+158 °F)



Cable with M12 D-coded male connector - RJ45 male connector, 5 m (16.4 ft.) Part no. 530 065

Material: PUR jacket; green Features: Cat 5e Cable length: 5 m (16.4 ft) Cable Ø: 6.5 mm (0.26 in.) Ingress protection M12 connector: IP67 (correctly fitted) Ingress protection RJ45 connector: IP20 (correctly fitted) Operating temperature: -30...+70 °C (-22...+158 °F)

M12 D-coded male connector (4 pin), straight Part no. 370523

Material: Zinc nickel-plated Termination: Insulation-displacement Cable Ø: 5.5...7.2 mm (0.2...0.28 in.) Operating temperature: -25...+85 °C (-13...+185 °F) Ingress protection: IP65 / IP67

(correctly fitted) Fastening torque: 0.6 Nm

M12 connector end cap Part no. 370 537

Female connectors M12 should be covered by this protective cap Material: Brass nickel-plated Ingress protection: IP67 (correctly

Fastening torque: 0.39...0.49 Nm

NOTICE

Follow the manufacturer's mounting instructions.

Controlling design dimensions are in millimeters and measurements in () are in inches

Cables TempoLink







Power cable, female 4 pin (M8) and cable with pigtail termination

Part no.: 5 m: 530 066 10 m: 530 096 15 m: 530 093

Part no. 530125

PUR cable

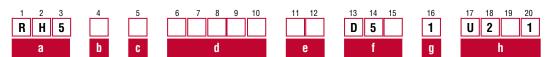
TempoLink Sensor Assistant for Temposonics Part no. 201978

Wire gage: $4 \times 0.25 \text{ mm}^2$ shielded Cable jacket: PUR; gray Max. cable Ø: 8 mm

Material: PUR jacket; green Features: Cat 5 Cable Ø: 6.5 mm (0.26 in.) Dimensions: 2×2×0.35 mm² (22/7 AWG) Operating temperature: -20...+60 °C (-4...+140 °F)

- Wireless diagnostic tool for sensor with wired USB interface option.
- Simple connectivity to the sensor via 24V DC power line.
- User friendly interface for mobile devices and desktop computers.
- Rugged ABS plastic construction for the industrial environment.

ORDER CODE



a Design

R H 5 Rod

b Flange

- **B** Base unit (without flange/rod assembly)
- J Threaded flange M22×1.5-6g (rod ø 12.7 mm, 800 bar)
- M Threaded flange M18×1.5-6g (standard)
- S Threaded flange 3/4"-16 UNF-3A (standard)
- Threaded flange 3/4"-16 UNF-3A (with raised-face)

c Mechanical

- A Standard
- **B** Bushing on rod end (only for flange option »M«, »S« & »T«)
- M Female M4 threads at rod end (only for flange option »M«, »S« & »T«)
- V Fluorelastomer seals for the electronics housing

d Stroke length

X X X X M 0025...7620 mm

Standard stroke length (mm)*	Ordering steps
25 500 mm	5 mm
500 750 mm	10 mm
7501000 mm	25 mm
10002500 mm	50 mm
25005000 mm	100 mm
50007620 mm	250 mm

X X X X U 001.0...300.0 in.

Standard stroke length (in.)*	Ordering steps	
1 20 in.	0.2 in.	
20 30 in.	0.4 in.	
30 40 in.	1.0 in.	
40100 in.	2.0 in.	
100200 in.	4.0 in.	
200300 in.	10.0 in.	

e Number of magnets

X Number of magnets, 01 to 30

f | Connection type

- D 5 6 2 × M12 female connectors (4 pin), 1 × M8 male connector (4 pin)
- D 5 8 2 × M12 female connectors (5 pin), 1 × M12 male connector (4 pin)

g System

1 Standard

h Output

- U 2 0 1 EtherNet/IP™, position and velocity, 1 to 30 magnets
- U 2 1 1 EtherNet/IP™, position and velocity, 1 magnet with internal linearization

NOTICE

- Please specify magnet numbers for your sensing application and order separately.
- The maximum number of magnets depends on the stroke length.
 The minimum allowed distance between magnets (i.e. front face of one to the front face of the next one) is 75 mm (3 in.).
- Use magnets of the same type for multi-position measurement,
 e.g. 2 × U-magnets (part no. 251 416-2).

DELIVERY



RH5-B:

Base unit

Accessories have to be ordered separately

RH5-J / -M / -S / -T:

- Sensor
- 0-ring

^{*} Non standard stroke lengths are available; must be encoded in 5 mm / 0.1 in. increments

Temposonics® R-Series $\mathbf V$ RH EtherNet/IP $^{\!\scriptscriptstyle\mathsf{TM}}$

IOTES .	

NOTES			



Document Part Number:

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USA MTS Systems Corporation

Sensors Division 3001 Sheldon Drive Cary, N.C. 27513, USA Tel. +1 919 677-0100 Fax +1 919 677-0200 info.us@mtssensors.com www.mtssensors.com

JAPAN MTS Sensors Technology Corp.

737 Aihara-machi, Machida-shi, Tokyo 194-0211, Japan Tel. +81 42 775-3838 Fax +81 42 775-5512 info.jp@mtssensors.com www.mtssensors.com

FRANCE MTS Systems SAS

Zone EUROPARC Bâtiment EXA 16 16/18, rue Eugène Dupuis 94046 Creteil, France Tel. +33 1 58 4390-28 Fax +33 1 58 4390-03 info.fr@mtssensors.com www.mtssensors.com

GERMANY

MTS Sensor Technologie GmbH & Co. KG Auf dem Schüffel 9 58513 Lüdenscheid, Germany Tel. +49 2351 9587-0

Fax + 49 2351 56491 info.de@mtssensors.com www.mtssensors.com

CHINA MTS Sensors

Room 504, Huajing Commercial Center, No. 188, North Qinzhou Road 200233 Shanghai, China Tel. +86 21 6485 5800 Fax +86 21 6495 6329 info.cn@mtssensors.com www.mtssensors.com

ITALY MTS Systems Srl Sensor Division

Via Camillo Golgi, 5/7 25064 Gussago (BS), Italy Tel. +39 030 988 3819 Fax + 39 030 982 3359 info.it@mtssensors.com www.mtssensors.com

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