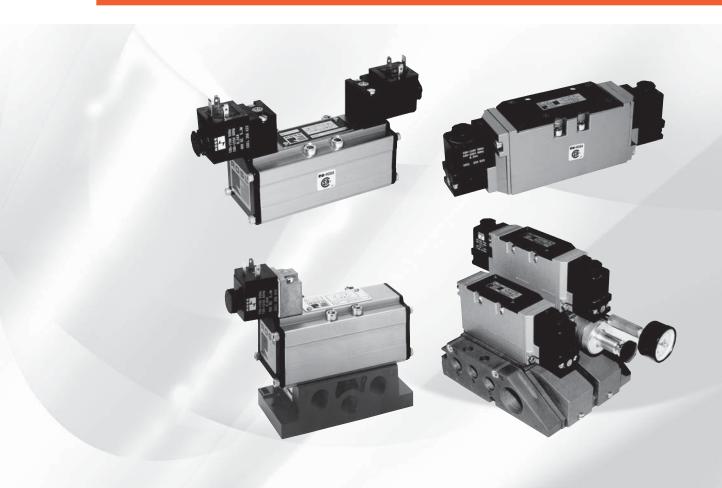


# **ROSS** CONTROLS®

# ISO 5599-1 & ISO 5599-2 VALVES W60 & W64, W65 SERIES

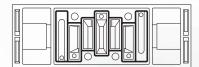


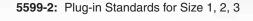
#### ISO W60, W64, & W65 SERIES VALVES - KEY FEATURES

- ISO Sizes 1, 2, & 3
- 5/2 Single, 5/2 Double, & 5/3 Double Solenoid Pilot & Pressure Controlled Valves
- Available with Buna-N and Flouroelastomer seals for a wide temperature and resistance range
- W60 Series Precision Finish Stainless Steel Spool & Sleeve internals that provide high shifting speed, long life, non-lube service, and easy maintenance
- W64 Series Poppet construction is highly tolerant to dirty air
- W65 Series Precision Finish Stainless Steel Spool & Sleeve internals that provide high shifting speed, long life, non-lube service, and easy maintenance
  - Serial Bus Communication compatible
  - Plug-In valve to base electrical connector eliminates need to disconnect wires to remove valve

#### Standard Definitions

5599-1: Drop-cord Standards for Sizes 1, 2, 3







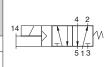
		DESCR	IPTI	ON		AVA	ILAE	BLE	POR	T S	ZES			F	UNC.	TION	IS						
VALVE TYPE	VALVE SERIES	ISO Size	Spool & Sleeve	Poppet	1/8	1/4	3/8	1/2	3/4	1	11/4	11/2	3/2 Single	5/2 Single	5/2 Double	5/3 Closed Center	5/3 Open Center	5/3 Pressure Center	Max Flow (Cv)	Solenoid Control	Direct Solenoid Control	Pressure Control	Page
ISO 5599-1	W60	1																	0.8				A2.3 - A2.7
	W60	2																	1.9				A2.3 - A2.7
	W60	3																	3.8				A2.3 - A2.7
	W64	1																	1.0				A2.3 - A2.7
	W64	2																	2.0				A2.3 - A2.7
	W64	3																	4.0				A2.3 - A2.7
Single Sub-	Bases & Mar	nifold Ba	ses																				A2.8-A2.9
Manifold Ki	ts & Accesso	ries			T																		A2.9 - A2.11
ISO 5599-2	W65	1																	0.8				A2.12 - A2.14
	W65	2																	1.9				A2.12 - A2.14
	W65	3																	3.8				A2.12 - A2.14
Sub-Bases	& Modular M	anifold E	Base	es																			A2.15
Accessories	s for Sub-Bas	ses & Mo	odul	lar N	/lani	fold	Base	es															A2.16
Single Sub-	Bases & Mod	dular Ma	nifo	ld B	ase	s																	A2.17
End Station Kits & Accessories									A2.18 - A2.19														



## **Solenoid Controlled Valves**

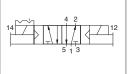
W6076E4407Z

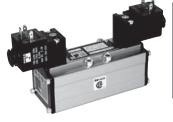
				•			
ISO	Port Size Valve Model		Avg.	A	Average Re Constar		Weight
Size	Port Size	Number#*	Cv	M	F		lb (kg)
				IVI	In-Out	Out-Exh.	
1	1/8 - 3/8	W6076B2401Z	8.0	29	3.5	4.9	1.5 (0.7)
2	3/8 - 1/2	W6076B3401Z	1.9	41	1.5	2.4	2.3 (1.1)
3	1/2 - 3/4	W6076B4401Z	3.8	51	0.8	1.1	3.5 (1.6)





	5-Way 2-Position Valves, Double Solenoid Pilot Controlled, Detented  Average Response												
ISO	Port Size	Weight											
Size	POIT SIZE	Number#*	C <sub>v</sub>	м		F	lb (kg)	4 2					
				IVI	In-Out	Out-Exh.		14 /					
1	1/8 - 3/8	W6076B2407Z	0.8	17	3.5	4.9	1.8 (0.9)						
2	3/8 - 1/2	W6076B34077	19	20	1.5	2.5	27(12)	310					





#Voltage: Z=110-120 VAC, 50/60 Hz; W=24 VDC, e.g., W6076B2401W. For other voltages, consult ROSS.

8.0

5-Way 2-Position Valves, Single Solenoid Pilot Controlled, Spring Return

\* Sub-bases and manifold bases ordered separately, refer to page A2.8-9.

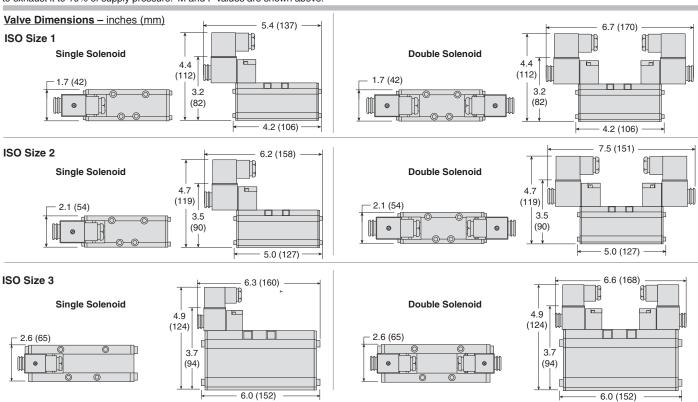
3.8

20

\*\* Valve Response Time - Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

3.9 (1.8)

1.1



Options: Indicator Light (in electrical connectors), refer to page A2.11. Accessories ordered separately, refer to page A2.10-11.

#### STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve.

Mounting Type: Base.

1/2 - 3/4

Solenoids: Rated for continuous duty.

Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz.

Power Consumption (each solenoid): 11 VA inrush, 8.5 VA holding on

50 or 60 Hz; 6 watts on DC.

Enclosure Rating: IP65, IEC 60529.

Electrical Connections: EN 175301-803 Form A connector.

Ambient Temperature: 40° to 120°F (4° to 50°C). Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS. Flow Media: Filtered air; 5-micron recommended. Inlet Pressure: Vacuum to 150 psig (10 bar).

Pilot Pressure: ISO size 1 models: At least 30 psig (2 bar). ISO Size 2 & 3 models: At least 15 psig (1 bar).

Internal/External Supply: Selected automatically. Manual Override: Flush; metal, non-locking.



## **Solenoid Pilot Controlled Valves**

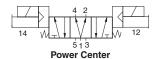


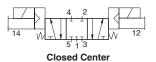
A<sub>2</sub>

5-Way 3-Position Valves, Double Solenoid Pilot Controlled

ISO	Port	Va	lve Model Numbe	r#*	Avg.	Average R	onstants**	Weight	
Size	Size Power Center		Closed Center Open Center		Cv	М		lb (kg)	
OIZC		Power Center	Closed Ceriter	Open Center	- v	IVI	In-Out	Out-Exh.	(3)
1	1/8 - 3/8	W6077A2951Z	W6077B2401Z	W6077B2407Z	0.8	30	3.5	5.0	1.8 (0.9)
2	3/8 - 1/2	W6077A3945Z	W6077B3401Z	W6077B3407Z	1.9	40	1.5	2.5	2.8 (1.3)
3	1/2 - 3/4	W6077B4934Z	W6077B4401Z	W6077B4407Z	3.8	50	0.8	1.1	4.0 (1.8)



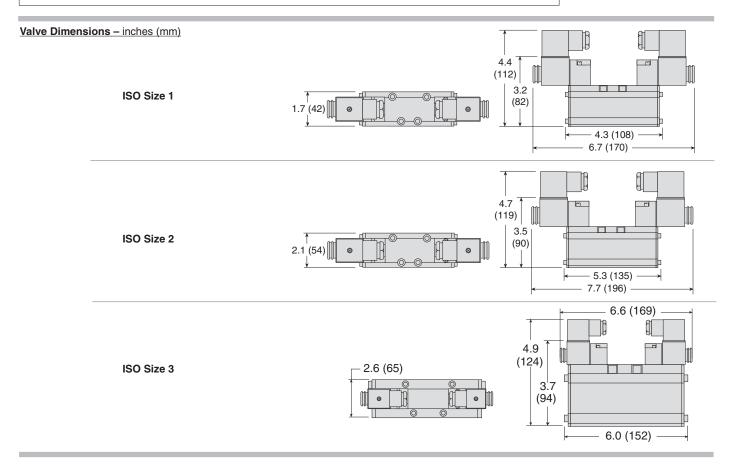




14 W 12 12 Open Center

#Voltage: Z=110-120 VAC, 50/60 Hz; W=24 VDC, e.g., W6077A2951W. For other voltages, consult ROSS.

- \* Sub-bases and manifold bases ordered separately, refer to page A2.8-9.
- \*\* Valve Response Time Response Time (msec) = M + (F V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.



Options: Indicator Light (in electrical connectors), refer to page A2.11. Accessories ordered separately, refer to page A2.10-11.

#### **STANDARD SPECIFICATIONS** (for valves on this page):

Construction: Spool and sleeve.

Mounting Type: Base.

Solenoids: Rated for continuous duty.

Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz.

Power Consumption (each solenoid): 11 VA inrush, 8.5 VA holding on

50 or 60 Hz; 6 watts on DC.

Enclosure Rating: IP65, IEC 60529.

Electrical Connections: EN 175301-803 Form A connector.

Ambient Temperature: 40° to 120°F (4° to 50°C).

**Media Temperature:** 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS.

Flow Media: Filtered air.

Inlet Pressure: Vacuum to 150 psig (10 bar).

**Pilot Pressure:** 

Size 1 models: At least 30 psig (2 bar).
Size 2 & 3 models: At least 15 psig (1 bar).
Internal/External Supply: Selected automatically.
Manual Override: Flush; metal, non-locking.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

Online Version

Rev. 03/12/18

## **Pressure Controlled Valves**

	5-Way 2-Position Valves, Single Pressure Controlled, Spring Return												
ISO		Weight											
Size	Port Size	Number*	Cv	М		F	lb (kg)	4 2					
0.20		rtaniboi	0	IVI	In-Out	Out-Exh.	is (itg)						
1	1/8 - 3/8	W6056B2411	0.8	29	3.5	4.9	0.8 (0.4)	14					
2	3/8 - 1/2	W6056B3411	1.9	41	1.5	2.4	1.5 (0.7)	513					
3	1/2 - 3/4	W6056B4411	3.8	51	0.8	1.1	3.0 (1.4)						







5-Way 2-Position Valves, Double Pressure Controlled, Detented												
	Valve Model	Ava.	Avera	ge Respons	se Constants**	Weight						
Port Size		_	B.4		F							
	Number	\ \ \	IVI	In-Out	Out-Exh.	ib (kg)						
1/8 - 3/8	W6056B2417	0.8	17	3.5	5.0	0.8 (0.4)	14					
3/8 - 1/2	W6056B3417	1.9	20	1.5	2.5	1.5 (0.7)						
1/2 - 3/4	W6056E4417	3.8	20	0.8	1.1	3.0 (1.4)						
	Port Size 1/8 - 3/8 3/8 - 1/2	Port Size Valve Model Number* 1/8 - 3/8 W6056B2417 3/8 - 1/2 W6056B3417	Port Size         Valve Model Number*         Avg. Cv           1/8 - 3/8         W6056B2417         0.8           3/8 - 1/2         W6056B3417         1.9	Port Size         Valve Model Number*         Avg. C <sub>v</sub> Avera M           1/8 - 3/8         W6056B2417         0.8         17           3/8 - 1/2         W6056B3417         1.9         20	Port Size         Valve Model Number*         Avg. Cv         Average Responsion           1/8 - 3/8         W6056B2417         0.8         17         3.5           3/8 - 1/2         W6056B3417         1.9         20         1.5	Port Size         Valve Model Number*         Avg. C <sub>V</sub> Avg. M         Avg. M         E         In-Out Number*         D         In-Out Number*         St.0         St.0 <th< td=""><td>Port Size         Valve Model Number*         Avg. Cv         Average Response Constants**         Weight Ib (kg)           1/8 - 3/8         W6056B2417         0.8         17         3.5         5.0         0.8 (0.4)           3/8 - 1/2         W6056B3417         1.9         20         1.5         2.5         1.5 (0.7)</td></th<>	Port Size         Valve Model Number*         Avg. Cv         Average Response Constants**         Weight Ib (kg)           1/8 - 3/8         W6056B2417         0.8         17         3.5         5.0         0.8 (0.4)           3/8 - 1/2         W6056B3417         1.9         20         1.5         2.5         1.5 (0.7)					



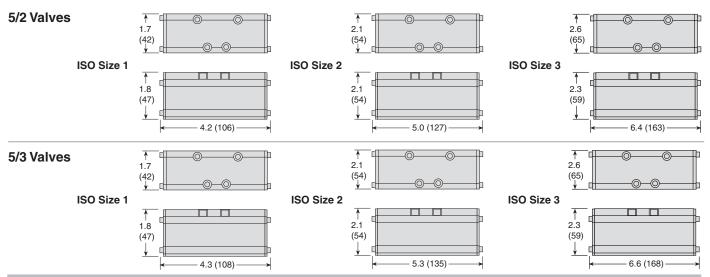


	5-Way 3-Position Valves, Double Pressure Controlled													
ISO	Port	Va	lve Model Numbe	er*	Avg.	Average F	lesponse C	onstants**	Weight					
Size	Size	Power Center	Closed Center	Open Center	C <sub>v</sub>	м		lb (kg)						
							In-Out	Out-Exh.						
1	1/8 - 3/8	W6057A2934	W6057B2411	W6057B2417	0.8	30	3.5	5.0	1.0 (0.5)					
2	3/8 - 1/2	W6057A3933	W6057B3411	W6057B3417	1.9	40	1.5	2.5	1.5 (0.7)					
3	1/2 - 3/4	W6057A4937	W6057B4411	W6057B4417	3.8	50	0.8	1.1	3.0 (1.4)					
Powe	Power Center													



- \* Sub-bases and manifold bases ordered separately, refer to page A2.8-9.
- \*\* Valve Response Time Response Time (msec) = M + (F V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

#### Valve Dimensions - inches (mm)



Accessories ordered separately, refer to page A2.10-11.

#### STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve.

Mounting Type: Base.

Ambient/Media Temperature: 40° to 175°F (4° to 80°C).

For other temperature ranges, consult ROSS.

Flow Media: Filtered air.

Inlet Pressure: Vacuum to 150 psig (10 bar).

**Pilot Pressure:** 

Size 1 models: At least 30 psig (2 bar). Size 2 & 3 models: At least 15 psig (1 bar).

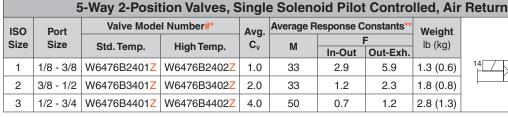


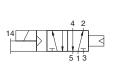
## **Solenoid Pilot Controlled Valves**





**A2** 



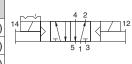






5-Way 2-Position Valves, Double Solenoid Pilot Controlled, Detented

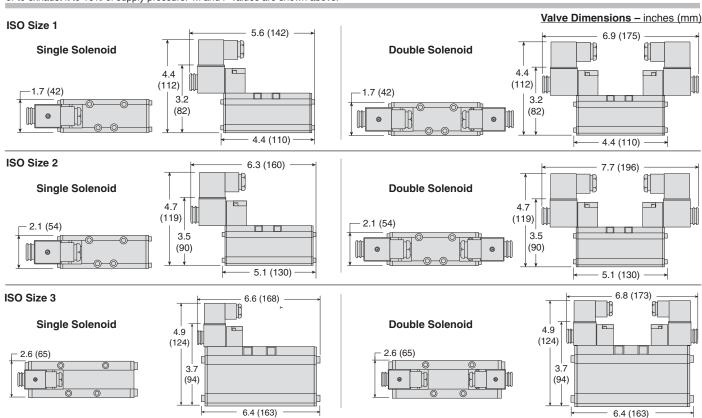
ISO	Port	Valve Mode	el Number#*	Avg.	Average R	esponse C	onstants**	Weight
Size	Size	Std. Temp. High Temp.		C <sub>v</sub>	М		F	lb (kg)
0.20	OIZC	Stu. Tellip.	nigii tellip.	- O <sub>V</sub>	IVI	In-Out	Out-Exh.	ib (kg)
1	1/8 - 3/8	W6476B2407Z	W6476B2408Z	1.0	16	2.9	5.6	1.8 (0.8)
2	3/8 - 1/2	W6476B3407Z	W6476B3408Z	2.0	16	1.2	2.3	2.3 (1.0)
3	1/2 - 3/4	W6476B4407Z	W6476B4408Z	4.0	16	0.7	1.1	3.3 (1.5)





#Voltage: Z=110-120 VAC, 50/60 Hz; W=24 VDC, e.g., W6476B2401W. For other voltages, consult ROSS.

- \* Sub-bases and manifold bases ordered separately, refer to page A2.8-9.
- \*\* Valve Response Time Response Time (msec) = M + (F V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.



Options: Indicator Light (in electrical connectors); refer to page A2.11. Accessories ordered separately, refer to page A2.10-11.

#### STANDARD SPECIFICATIONS (for valves on this page):

Construction: Poppet. Mounting Type: Base.

Solenoids: Rated for continuous duty.

Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz. Power Consumption (each solenoid): 11 VA inrush, 8.5 VA holding on

50 or 60 Hz; 6 watts on DC.

Ambient Temperature: 40° to 120°F (4° to 50°C); extended to 175°F

(80°C) for High Temperature models. Enclosure Rating: IP65, IEC 60529.

Electrical Connections: EN 175301-803 Form A or Form C connector. MediaTemperature: 40° to 175°F (4° to 80°C); extended to 220°F (105°C) for High Temperature models.

For other temperature ranges, consult ROSS.

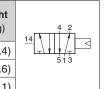
Flow Media: Filtered air. Inlet Pressure: 30 to 150 psig (2 to 10 bar).

Pilot Pressure: Must be equal to or greater than inlet pressure.

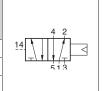
Internal/External Supply: Selected automatically. Manual Override: Flush; metal non-locking.

## **Pressure Controlled Valves**

	5-Way 2-Position Valves, Single Pressure Controlled, Air Return												
ISO	Port	Valve Mod	el Number*	Avg.	Average R	esponse C	onstants**	Weight					
Size	Size	Std. Temp.	High Temp.	C <sub>v</sub>	М		F	lb (kg)	4 2				
OIZC	OIZC	Sta. remp.	nigii tellip.	Ov	IVI	In-Out	Out-Exh.	ib (kg)	14				
1	1/8 - 3/8	W6456B2411	W6456B2412	1.0	33	2.9	5.9	0.8 (0.4)	513				
2	3/8 - 1/2	W6456B3411	W6456B3412	2.0	33	1.2	2.3	1.3 (0.6)	513				
3	1/2 - 3/4	W6456B4411	W6456B4412	4.0	50	0.7	1.2	2.3 (1.1)					



	5-Way 2-Position Valves, Double Pressure Controlled, Detented											
ISO	ISO Port Valve Model Number* Avg. Average Response Constants** Weight											
	Size Size Std Tomp High Tomp C. M F Ih (kg)											
0.20	O.Z.O	Stu. remp.	nigii ieilip.	Ov	IVI	In-Out	Out-Exh.	15 (119)				
1	1/8 - 3/8	W6456B2417	W6456B2418	1.0	16	2.9	5.6	1.8 (0.8)	14			
2	3/8 - 1/2	W6456B3417	W6456B3418	2.0	16	1.2	2.3	2.3 (1.0)				
3	1/2 - 3/4	W6456B4417	W6456B4418	4.0	18	0.7	1.1	3.3 (1.5)				

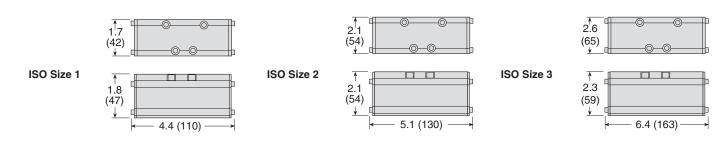




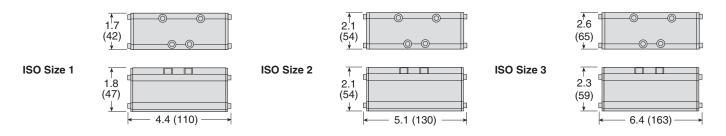
- \* Sub-bases and manifold bases ordered separately, refer to page A2.8-9.
- \*\* Valve Response Time Response Time (msec) = M + (F V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Dimensions - inches (mm)

#### Single Pressure Controlled



#### **Double Pressure Controlled**



Accessories ordered separately, refer to page A2.10-11.

#### STANDARD SPECIFICATIONS (for valves on this page):

Construction: Poppet. Mounting Type: Base.

Ambient/Media Temperature: 40° to 175°F (4° to 80°C).

For other temperature ranges, consult ROSS.

Flow Media: Filtered air.

Inlet Pressure: Vacuum to 150 psig (10 bar).

**Pilot Pressure:** 

Size 1 models: At least 30 psig (2 bar). Size 2 & 3 models: At least 15 psig (1 bar).



## **Single Bases**

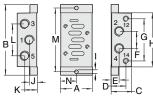


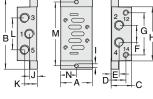
**A2** 

## ISO 5599-1 Single Bases, Side Ports

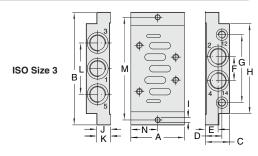
ISO		Port Si	ze	Mode	Number
Size	2, 4	1, 3, 5	12, 14	NPT Treads	BSPP Threads
1	1/4	1/4	1/8	2076C01	D2076C01
2	3/8	3/8	1/8	2078C01	D2078C01
3	1/2	1/2	1/8	2080C01	D2080C01









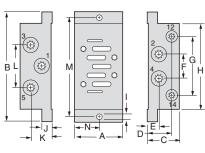


	Dimension	<b>ons</b> inches (m	ım)
	ISO 1	ISO 2	ISO 3
Α	1.81 (46)	2.20 (56)	2.80 (71)
В	4.33 (110)	4.88 (124)	5.87 (149)
С	1.18 (30)	1.42 (36)	1.26 (32)
D	0.85 (21.5)	1.02 (26)	0.87 (22)
Е	0.39 (10)	0.55 (14)	0.67 (17)
F	0.94 (24)	1.18 (30)	1.26 (32)
G	2.38 (60.5)	3.91 (74)	3.54 (90)
Н	3.27 (83)	3.74 (95)	2.69 (119)
I	0.22 (5.5)	2.56 (6.5)	0.26 (6.6)
J	0.41 (10.5)	0.41 (10.5)	0.67 (17)
K	0.77 (19.5)	0.87 (22)	0.67 (17)
L	1.69 (43)	2.20 (56)	2.67 (68)
М	3.86 (98)	4.41 (112)	5.35 (136)
N	0.90 (23)	1.10 (28)	1.40 (35.5)

ISO	Port Size			Model Number*	
Size	2, 4	1, 3, 5	12, 14	NPT Threads	
4	1/8	1/4	1/8	654K91	
1	3/8	3/8	1/8	642K91	
2	1/2	1/2	1/8	643K91	
3	3/4	3/4	1/2	644K91	
* NPT port threads only					





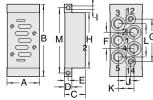


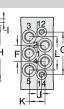
Dimensions inches (mm)						
	ISO 1	ISO 2	ISO 3			
Α	1.89 (48)	2.24 (57)	2.80 (71			
В	4.33 (110)	4.88 (124)	5.87 (149)			
С	1.26 (32)	1.57 (40)	1.26 (32)*			
D	0.93 (24)	1.18(30)	0.87 (22)			
Е	0.41 (38)	0.55 (14)	0.67 (17)			
F	0.94 (24)	1.18 (30)	1.26 (32)			
G	2.28 (58)	2.92 (74)	3.54 (90)			
Н	3.27 (83)	3.74 (95)	2.69 (119)			
ı	0.22 (6)	0.26 (7)	0.26 (7)			
J	0.41 (38)	0.55 (14)	0.67 (17)			
K	0.85 (22)	1.02 (26)	0.59 (15)			
L	1.70 (43)	2.20 (56)	2.68 (68)			
M	3.86 (22)	4.41 (112)	5.35 (136			
* 1.77 (45) on sub-base 644K91.						

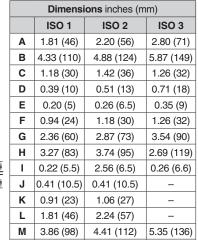
## ISO 5599-1 Single Bases, Bottom Ports

ISO	Port Size		Model	Model Number	
Size	2, 4	1, 3, 5	12, 14	NPT Treads	BSPP Threads
1	1/4	1/4	1/8	2077C01	D2077C01
2	3/8	3/8	1/8	2079C01	D2079C01
3	1/2	1/2	1/8	2081C01	D2081C01

ISO Size 1 & 2

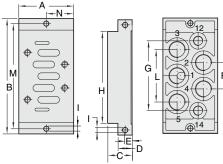








ISO Size 3



IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

1.40 (35.5)

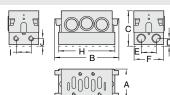
Ν

A<sub>2</sub>

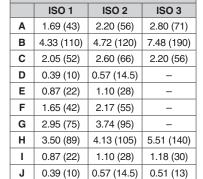
#### ISO 5599-1 Manifold Bases, Side Ports

	ISO Port Size		Model Number		
	Size	2, 4	12, 14	NPT Treads	BSPP Threads
	1	1/4	1/8	2002K91	D2002K91
ĺ	2	3/8	1/8	2003K91	D2003K91
	3	1/2	1/8	2004K91	D2004K91

In addition to the manifold stations, an end station kit must be ordered for each manifold installation.







**Dimensions** inches (mm)



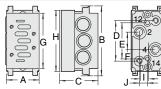
ISO Size 3

Connectors and gaskets are included with each manifold base. The ISO Size 1 & 2 manifold bases contain 3 O-rings and 2 connector brackets.

#### ISO 5599-1 Manifold Bases, Bottom Ports

ISO	ISO Port Size		Model Number		
Size	2, 4	12, 14	NPT Treads	BSPP Threads	
1	1/4	1/8	1997K91	D1997K91	
2	3/8	1/8	1998K91	D1998K91	
3	1/2	1/8	1999K91	D1999K91	

In addition to the manifold stations, an end station kit must be ordered for each manifold installation.





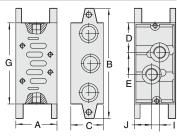


Dimensions inches (mm)							
	ISO 1	ISO 2	ISO 3				
Α	1.69 (43)	2.20 (56)	2.80 (71)				
В	4.33 (110)	4.72 (120)	7.48 (190)				
С	2.05 (52)	2.60 (66)	2.20 (56)				
D	2.28 (58)	2.73 (69.5)	2.01 (51)				
Е	1.57 (40)	2.44 (62)	1.50 (38)				
F	0.79 (20)	1.18 (30)	_				
G	2.28 (58)	2.73 (69.5)	5.51 (140)				
Н	3.50 (89)	4.13 (105)	_				
- 1	0.35 (9)	0.55 (14)	0.55 (14)				
J	0.43 (11)	0.55 (14)	0.16 (29.5)				



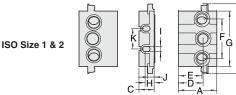
ISO Size 3

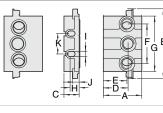
ISO Size 1 & 2



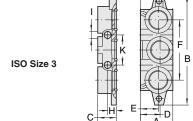
## End Station Kits - ISO Size 1, 2, & 3

ISO	Port Size	Model Number		
Size	1, 3, 5	NPT Treads	BSPP Threads	
1	3/8	723K86	D723K86	
2	1/2	724K86	D724K86	
3	1	731K86	D731K86	









Dimensions inches (mm)						
	ISO 1	ISO 2	ISO 3			
Α	2.05 (52)	2.60 (66)	2.20 (56)			
В	3.94 (100)	4.72 (120)	7.48 (190)			
С	0.87 (22)	1.02 (26)	1.26 (32)			
D	1.53 (39)	1.67 (42.5)	1.34 (34)			
E	1.22 (31)	1.59 (40.5)	1.22 (31)			
F	2.17 (55)	2.68 (68)	4.09 (104)			
G	2.95 (75)	3.74 (95)	_			
Н	0.55 (14)	0.61 (15.5)	0.59 (15)			
ı	0.28 (7)	0.35 (9)	0.47 (12)			
J	0.39 (10)	0.45 (11.5)	_			
K	1.10 (28)	1.38 (35)	2.05 (52)			

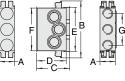


## Air Supply Module Top & Bottom Ports - ISO Size 1 & 2

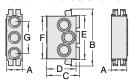
		Model Number				
ISO Size	Ports Size	Top Ports		Bottor	n Ports	
		NPT Treads	NPT Treads BSPP Threads		BSPP Threads	
1	3/8	725K86	D725K86	727K86	D727K86	
2	1/2	726K86	D726K86	728K86	D728K86	







Bottom Ports ISO Size 1 & 2



Dimensions inches (mm)					
	ISO 1	ISO 2			
Α	1.06 (27)	1.06 (27)			
В	3.94 (100)	4.72 (120)			
С	2.28 (58)	2.71 (69)			
D	2.05 (52)	2.60 (66)			
Е	3.07 (78)	3.74 (95)			
F	2.95 (75)	3.74 (95)			
G	2.20 (56)	2.20 (56)			

## Blanking Plate Kits - ISO Size 1, 2, & 3

ISO Size	Model Number
1	2602H77
2	2603H77
3	2604H77

A blanking plate is used to cover the top of a manifold station that is not in use. A kit consists of a metal plate, a gasket, and mounting bolts.





Dimensions inches (mm)						
	ISO 1 ISO 2 ISO 3					
Α	1.57 (40)	2.04 (52)	3.03 (77)			
В	2.60 (66)	3.15 (80)	4.17 (106)			
Plate Thickness	0.16 (4)	0.24 (6.2)	0.41 (12)			

## Assembly Kits - ISO Size 1 & 2

ISO Size Model Number			
1	732K86		
2	733K86		

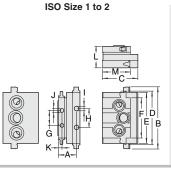


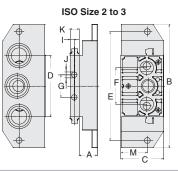
#### Transition Modules - ISO Size 1, 2 & 3

ISO Size	Model Number
1 to 2	729K86
2 to 3	730K86

Different size ISO valves can be used in the same manifold installation by means of transition module. The inlet and exhaust ports of two different size manifold stations are connected by means of a transition module installed between the two stations.







Dimensions inches (mm)				
	ISO 1 & 2	ISO 2 to 3		
Α	1.32 (33.5)	1.10 (28)		
В	4.72 (120)	7.48 (190)		
С	2.60 (66)	2.60 (66)		
D	3.94 (100)	3.94 (100)		
Е	3.74 (95)	6.61 (168)		
F	2.95 (75)	2.20 (56)		
G	1.10 (28)	1.38 (35)		
Н	1.38 (35)	-		
ı	0.34 (8.5)	2.56 (6.5)		
J	0.28 (7)	0.34 (8.5)		
K	2.56 (6.5)	0.56 (14)		
L	1.58 (40)	_		
М	2.05 (52)	1.61 (41)		

## Blocking Disks - ISO Size 1 & 2

Ports between manifold stations can be closed by means of blocking disks.

ISO Size Model Number			
1	319A40		
2	320A40		
3	321A40		



## **Independent Pressure Modules**

When a valve in a manifold installation must work at a different pressure than that supplied to the manifold, an independent supply can be provided via an independent pressure module. The pressure module mounts between valve and base and isolates the valve from the manifold inlet pressure. The independent supply is connected to an inlet port in the end of the pressure module.

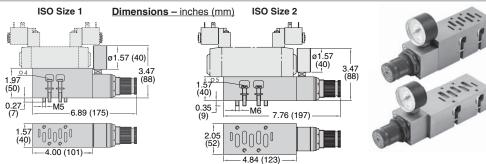
ISO Size	Inlet Port	Part Number
1	1/4	703K77
2 3/8		692K77
3	1/2	715K77

**A2** 

## **Interposed Pressure Regulators**

Single pressure regulators available. Downstream pressure must always be set to increasing values. Max upstream pressure 190 psig (13 bar). Pressure can be regulated from 0 to 175 psig (0 to 12 bar). Requires no new piping.

ISO Size	Model Number	Weight lb (kg)
1	2000K91	1.68 (0.76)
2	2001K91	1.99 (0.9)



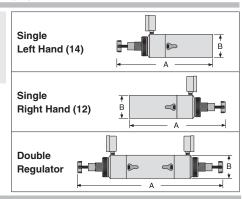
Single and double pressure regulators are available.

Single left hand (14) and single right hand (12) regulators are available. Single pressure regulators provide the same regulated pressure at both outlet ports.

Double pressure regulators allow the pressure at each outlet port to be set independently. Pressure can be regulated from 0 to 150 psig (0 to 10 bar). Requires no new piping.

	Regulator Model Number			
ISO Size	Siı	Double		
0.20	Left Hand (14)	Right Hand (12)	Double	
1	1300K91	1301K91	1302K91	
2	1303K91	1304K91	1305K91	
3	1306K91	1307K91	1308K91	

ISO	Regulator Dimensions - inches (mm)			
Size	A (Single)	A (Double)	B (Single/Double)	
1	7.3 (186)	13.2 (336)	1.5 (39)	
2	8.3 (211)	14.8 (376)	2.0 (51)	
3	10.5 (267)	18.3 (465)	2.5 (64)	

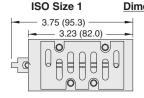


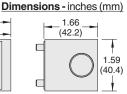
## **Interposed Shut-Off**

Manually actuated with a 1/4 turn, the interposed shut-off isolates all ports, including the pilot.

ISO Size	Part Number				
1	1871B91				
2 & 3	Please contact ROSS.				







## Interposed Flow Controls (for W60 Series valves only)

An interposed flow control unit regulates the exhaust flow of air from a pneumatic cylinder, thereby controlling the extension and retraction speeds. Separate controls regulate the air flow from each end of the cylinder. Being located between the valve and base, the unit requires no additional piping.

ISO Size	Model Number
1	701B77
2	702B77
3	722B77

#### **Electrical Connectors**

			Electrical Connector Model Number		
Electrical Connector Type	Cord Length	Cord	Without	Lighted Connector*	
	11101010 (1001)	Diamotor	Light	24 Volts DC	120 Volts AC
ewired Connector (18 gauge)	2 (6½)	6-mm	721K77	720K77-W	720K77-Z
ewired Connector (18 gauge)	2 (6½)	10-mm	371K77	383K77-W	383K77-Z
nnector for threaded conduit 2 inch electrical conduit fittings)	-	_	723K77	724K77-W	724K77-Z
nnector Only	_	-	937K87	936K87-W	936K87-Z
r	wired Connector (18 gauge) wired Connector (18 gauge) nector for threaded conduit inch electrical conduit fittings)	wired Connector (18 gauge) 2 (6½) wired Connector (18 gauge) 2 (6½) nector for threaded conduit inch electrical conduit fittings)	wired Connector (18 gauge)  wired Connector (18 gauge)  wired Connector (18 gauge)  nector for threaded conduit inch electrical conduit fittings)	wired Connector (18 gauge) 2 (6½) 6-mm 721K77 wired Connector (18 gauge) 2 (6½) 10-mm 371K77 nnector for threaded conduit inch electrical conduit fittings) - 723K77	Marker   Diameter   Light   24 Volts DC



\*Lights in connectors with a translucent housing can be used as indicator lights to show when solenoids are energized.

#### **Silencers**

Port	Thread	Model Number		Avg.	Dimension	s inches (mm)	Weight
Size	Type	NPT Threads	BSPT Threads	C <sub>v</sub>	Α	В	lb (kg)
1/4	Male	5500A2003	D5500A2003	2.1	0.9 (21)	2.2 (55)	0.1 (0.1)
3/8	Male	5500A3013	D5500A3013	2.7	0.9 (21)	2.2 (55)	0.1 (0.1)
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)
3/4	Male	5500A5013	D5500A5013	5.1	1.3 (32)	3.6 (91)	0.2 (0.1)







Pressure Range: 0 to 290 psig (0 to 20 bar) maximum. Flow Media: Filtered air.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



Online Version Rev. 03/12/18

## **Solenoid Pilot Controlled Valves**







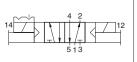




**A2** 

5-\	5-Way 2-Position Valves, Double Solenoid Pilot Controlled, Detented								
ISO Size	Port Size	Valve Model Number*	Avg. C <sub>v</sub>	Weight lb (kg)					
1	1// _ 3/8	W6576A24077	1.0	2.0 (1.0)	~~	4 2			

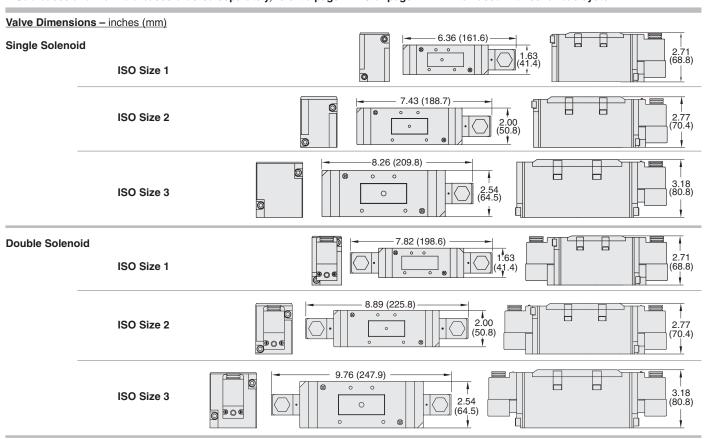
	•	•			
ISO Size	Port Size	Valve Model Number*	Avg. C <sub>v</sub>	Weight lb (kg)	Ī
1	1/4 - 3/8	W6576A2407 <mark>Z</mark>	1.0	2.0 (1.0)	
2	3/8 - 1/2	W6576A3407 <mark>Z</mark>	2.3	2.5 (1.2)	
3	1/2 - 3/4	W6576A4407Z	3.4	4.0 (1.9	
					_





#Voltage: Z=110-120 VAC, 50/60 Hz; W=24 VDC, e.g., W6576A2401W. For other voltages, consult ROSS.

\* Sub-bases and manifold bases ordered separately, refer to page A2.15 or page A2.17 when used with serial bus system.



Accessories ordered separately, refer to page A2.16 or page A2.18-19 when used with serial bus system.

The W65 Series has a base electrical connector which eliminates the need to disconnect wires to remove the valve. This eliminates drop cords, simplifies maintenance and connection to Serial Data Communication systems.

#### STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve.

Mounting Type: Base.

Solenoids: Rated for continuous duty.

Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz. Power Consumption (each solenoid): 6.5 VA holding on 50 or 60 Hz;

3.5 watts on DC (at 10 bar).

Ambient Temperature: 40° to 120°F (4° to 50°C). Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS.

Flow Media: Filtered air.

**Inlet Pressure:** 

Size 1 models: 30 to 150 psig (2 to 10 bar); Size 2 & 3 models: 15 to 150 psig (1 to 10 bar). All sizes also available up to 232 psig (16 bar).

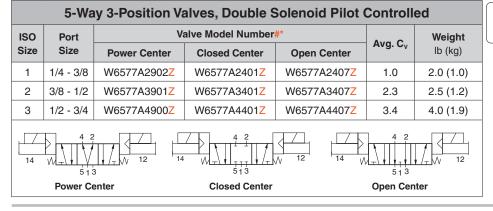
Pilot Supply: Internal/external supply selected automatically. Required

pressure at least 30 psig (2 bar).

Indicator Light: Included, one per solenoid. Manual Override: Flush; metal, non-locking.

**A2** 

## **Solenoid Pilot Controlled Valves**



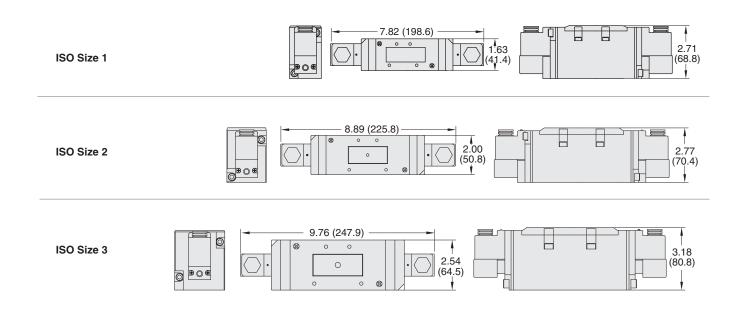


**(1)**®

**#Voltage:** Z=110-120 VAC, 50/60 Hz; W=24 VDC, e.g., W6577A2902W. For other voltages, consult ROSS.

\* Sub-bases and manifold bases ordered separately, refer to page A2.15 or page A2.17 when used with serial bus system.

Valve Dimensions - inches (mm)



Accessories ordered separately, refer to page A2.16 or page A2.18-19 when used with serial bus system.

The W65 Series has a base electrical connector which eliminates the need to disconnect wires to remove the valve. This eliminates drop cords, simplifies maintenance and connection to Serial Data Communication systems.

#### STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve.

Mounting Type: Base.

Solenoids: Rated for continuous duty.

Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz.

Power Consumption (each solenoid): 6.5 VA holding on 50 or 60 Hz;

3.5 watts on DC (at 10 bar).

Ambient Temperature: 40° to 120°F (4° to 50°C). Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS.

Flow Media: Filtered air.

**Inlet Pressure:** 

Size 1 models: 30 to 150 psig (2 to 10 bar); Size 2 & 3 models: 15 to 150 psig (1 to 10 bar). All sizes also available up to 232 psig (16 bar).

Pilot Supply: Internal/external supply selected automatically. Required

pressure at least 30 psig (2 bar).

Indicator Light: Included, one per solenoid. Manual Override: Flush; metal, non-locking.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



Online Version Rev. 03/12/18

## **Pressure Controlled Valves**



**A2** 



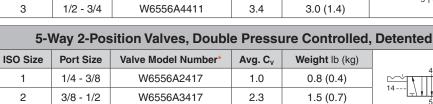




3

3

1/2 - 3/4



W6556A4417



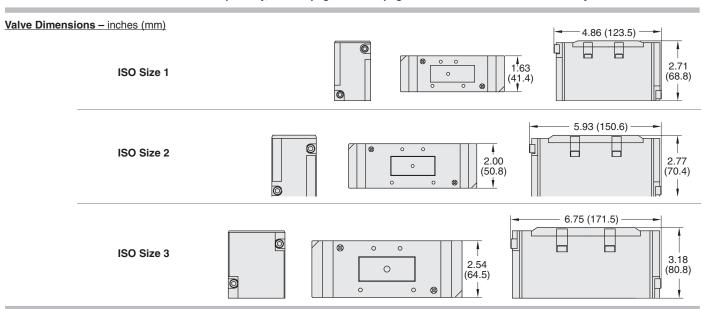
	5-Way 3-Position Valves, Double Pressure Controlled								
ISO	Port	V	Avg C <sub>v</sub>	Weight					
Size	Size	Power Center	Closed Center	Open Center	Avg C <sub>v</sub>	lb (kg)			
1	1/4 - 3/8	-	W6557A2411	W6557A2417	1.0	0.8 (0.4)			
2	3/8 - 1/2	W6557A3901	W6557A3411	W6557A3417	2.3	1.5 (0.7)			
3	1/2 - 3/4	W6557A4900	W6557A4411	W6557A4417	3.4	3.0 (1.4)			
14 2 12 W 15 13 Power Center			14 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	14 2 51 3 Open Co	12 W				

3.4

3.0 (1.4)



\* Sub-bases and manifold bases ordered separately, refer to page A2.15 or page A2.17 when used with serial bus system.



Accessories ordered separately, refer to page A2.16 or page A2.18-19 when used with serial bus system.

#### STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve.

Mounting Type: Base.

Ambient/Media Temperature: 40° to 175°F (4° to 80°C).

For other temperature ranges, consult ROSS.

Flow Media: Filtered air.

**Inlet Pressure:** 

Size 1 models: 30 to 150 psig (2 to 10 bar); Size 2 & 3 models: 15 to 150 psig (1 to 10 bar). All sizes also available up to 232 psig (16 bar).

Pilot Supply: Internal/external supply selected automatically.

Online Version

Rev. 03/12/18

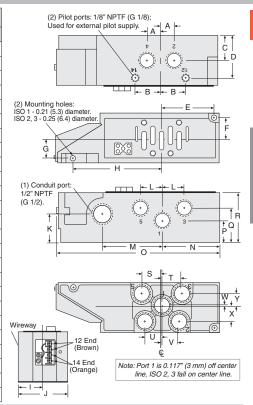
Required pressure at least 30 psig (2 bar).

## **Sub-Bases & Modular Manifold Bases**

#### **Side and Bottom-Ported Sub-Bases**

ISO Size	Port Threads	Port Size	Sub-Base Model Number
	NPT	1/4Side	949N91
	NPT	1/4 Side/Bottom	971N91
	NPT	3/8 Side	950N91
1	NPT	3/8 Side/Bottom	972N91
	BSPP	1/4 Side	D949N91
	BSPP	3/8 Side	D950N91
	NPT	3/8 Side	951N91
	NPT	3/8 Side/Bottom	952N91
2	NPT	1/2 Side	953N91
	NPT	1/2 Side/Bottom	954N91
	BSPP	1/2 Side	D953N91
	NPT	1/2" Side	955N91
	NPT	1/2" Side/Bottom	956N91
	NPT	3/4" Side	957N91
3	NPT	3/4" Side/Bottom	958N91
3	BSPP	1/2 Side	D955N91
	BSPP	1/2 Side/Bottom	D956N91
	BSPP	3/4 Side	D957N91
	BSPP	3/4 Side/Bottom	D958N91

	Dimensions inches (mm)								
	ISO 1	ISO 2	ISO 3						
Α	0.5 (13)	0.6 (16)	0.8 (21)						
В	1.0 (26)	1.3 (33)	1.8 (45)						
С	0.8 (21)	1.2 (31)	1.3 (34)						
D	1.5 (38)	1.9 (49)	2.7 (70)						
Е	1.6 (39)	2.3 (57)	2.5 (63)						
F	0.9 (23)	1.1 (29)	1.5 (39)						
G	0.9 (23)	1.1 (29)	1.4 (36)						
Н	3.6 (92)	4.3 (108)	5.4 (137)						
-1	1.1 (29)	1.4 (35)	1.8 (45)						
J	2.3 (58)	2.8 (70)	3.5 (90)						
K	0.9 (24)	1.5 (37)	1.8 (47)						
L	0.9 (22)	1.1 (27)	1.5 (38)						
M	2.4 (60)	3.0 (75)	4.1 (104)						
N	1.8 (46)	2.5 (64)	2.7 (69)						
0	6.5 (164)	7.8 (197)	9.3 (235)						
Р	0.8 (21)	1.1 (28)	1.3 (34)						
Q	1.3 (34)	1.7 (44)	2.0 (51)						
R	1.9 (47)	2.4 (60)	3.3 (85)						
S	0.8 (21)	1.1 (27)	1.6 (42)						
Т	1.1 (27)	1.1 (27)	1.6 (42)						
U	0.5 (13)	0.9 (22)	1.1 (27)						
V	0.6 (15)	0.9 (22)	1.1 (27)						
W	0.3 (8)	0.1 (3)	0.8 (20)						
Х	0.7 (17)	0.8 (20)	0.8 (20)						
Υ	0.6 (16)	0.9 (20)	0.8 (20)						



#### **Bottom and End-Ported Manifold Bases**

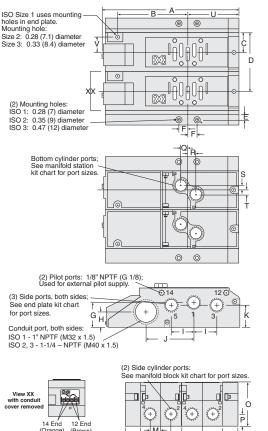
Each manifold station assembly includes a manifold assembly, socket head screws, nuts and seals. Each end station kit includes left and right end plates, socket head screws, nuts and seals.

	Manifold Station Assembly								
ISO	Dt-0'	Mode	Number						
Size	Port Size	NPT Treads	BSPP Threads						
1	1/4" End/Bottom	959N91	D959N91						
'	3/8" End/Bottom	960N91	D960N91						
2	3/8" End/Bottom	961N91	D961N91						
	1/2" End/Bottom	962N91	D962N91						
3	1/2" End/Bottom	963N91	D963N91						
3	3/4" End/Bottom	964N91	D964N91						

End Station Kit								
ISO	Port	Model Number						
Size	Size	NPT Treads	BSPP Threads					
1	3/8"	493N86	D493N86					
2	1/2"	494N86	D494N86					
3	1"	495N86	D495N86					

Dimensions inches (mm)								
	ISO 1	ISO 2	ISO 3					
Α	7.2 (183)	9.0 (229)	10.6 (270)					
В	4.9 (125)	6.0 (152)	7.1 (180)					
С	1.0 (26)	1.3 (33)	1.7 (43)					
D	3.1 (79)	3.9 (100)	5.1 (128)					
Е	0.6 (14)	0.6 (16)	0.6 (15)					
F	0.6 (14)	0.7 (17)	1.0 (26)					
G	1.3 (34)	1.7 (42)	1.8 (46)					
Н	1.0 (25)	1.2 (30)	1.2 (31)					
ı	1.1 (28) 1.4 (35)		2.1 (52)					
J	2.5 (64)	3.1 (79)	4.1 (104)					
K	1.2 (31)	1.6 (40)	1.7 (42)					
L	0.9 (22)	1.0 (25)	1.2 (30)					
M	0.5 (13)	0.6 (16)	0.8 (21)					
N	2.1 (53)	2.6 (67)	3.4 (86)					
0	2.2 (55)	2.6 (66)	3.1 (78)					
Р	0.6 (16)	0.9 (22)	0.8 (20)					
Q	0.5 (13)	0.6 (15)	0.7 (18)					
R	0.5 (13)	0.6 (15)	0.8 (21)					
S	0.3 (7)	0.3 (8)	0.5 (13)					
Т	0.3 (7)	0.3 (8)	0.5 (12)					
U	2.0 (51)	2.8 (67)	3.1 (79)					
V		1.0 (26)	1.3 (31)					

Dimensions inches (mm)



Assembled manifolds also available, consult ROSS.

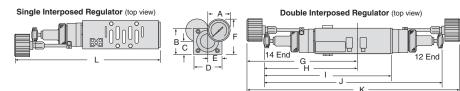


NOTE: Accessories from this page are to be used only with sub-bases and manifolds on page A2.14-15.

## **Interposed Regulators**

The interposed regulator controls the pressure through the base-mounted valve. These interposed devices are "sandwich" style, mounting between a valve and base or manifold. When using a dual interposed regulator for a W65 Series solenoid valve, the valve **must be externally piloted (port 14)**.

**WARNING:** Double interposed regulators will reverse output ports, the 12 solenoid will pressurize the 4 port, the 14 solenoid will pressurize the 2 port which may cause unexpected, potentially dangerous cylinder movement at valve pressurization.

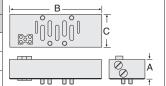


ISO	Model					Dimensions inches (mm)							
Size Number	Number	Α	В	С	D	E	F	G	Н	I	J	K	L
1 (Sgl.)	965N91	1.6 (39)	1.8 (45)	0.9 (23)	1.7 (43)	0.9 (22)	2.5 (63)	6.2 (157)	7.2 (182)	8.0 (204)	11.6 (295)	13.6 (345)	9.0 (229)
1 (Dbl.)	966N91	1.6 (39)	1.8 (45)	0.9 (23)	1.7 (43)	0.9 (22)	2.5 (63)	6.2 (157)	7.2 (182)	8.0 (204)	11.6 (295)	13.6 (345)	9.0 (229)
2 (Sgl.)	967N91	1.6 (39)	1.8 (45)	0.9 (23)	2.0 (51)	1.0 (26)	2.5 (63)	6.5 (166)	7.5 (191)	9.0 (229)	12.6 (320)	14.6 (370)	10.0 (254)
2 (Dbl.)	968N91	1.6 (39)	1.8 (45)	0.9 (23)	2.0 (51)	1.0 (26)	2.5 (63)	6.5 (166)	7.5 (191)	9.0 (229)	12.6 (320)	14.6 (370)	10.0 (254)
3 (Sgl.)	969N91	2.1 (52)	2.7 (67)	1.3 (34)	2.6 (66)	1.3 (33)	3.4 (85)	9.5 (242)	8.0 (203)	10.6 (270)	18.2 (463)	15.2 (386)	13.0 (330)
3 (Dbl.)	970N91	2.1 (52)	2.7 (67)	1.3 (34)	2.6 (66)	1.3 (33)	3.4 (85)	9.5 (242)	8.0 (203)	10.6 (270)	18.2 (463)	15.2 (386)	13.0 (330)

#### Flow Control Kits

The interposed flow control independently adjusts the speed of a cylinder's extend and retract motions. This action is achieved by throttling the flow of exhaust air through ports 3 and 5 by means of a separate needle valve across each of these ports. These interposed devices are "sandwich" style, mounting between a valve and a base or manifold.

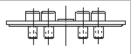
ISO	Model	Dimensions inches (mm)				
Size	Number	Α	В	С		
1	1371N77	0.9 (24)	3.8 (97)	1.7 (43)		
2	1372N77	1.3 (33)	5.1 (130)	2.0 (51)		
3	1373N77	1.6 (41)	5.6 (142)	2.6 (66)		



#### **Blank Station Kits**

A blank station plate is used to cover the top of a manifold station not in use.

ISO Size	1	2	3
Kit Number	1381N77	1382N77	1383N77



## **Blocking Disk Kits**

A blocking disk closes the ports between manifold stations.

ISO Size	1	2	3	
Kit Number	1376N77	1378N77	1380N77	

#### **Pilot Port Blocking Plug**

The pilot blocking plug blocks the pilot ports between manifold stations.

ISO Size	1	2	3	
Kit Number	1375N77	1377N77	1379N77	

#### **Transition Plates**

To bank different manifold sizes together.

Left Manifold ISO Size	Right Manifold ISO Size	Model Number
1	2	1387N77
2	1	1388N77
2	3	1389N77
3	2	1390N77

#### **Silencers**

Port	Thread Model Number		l Number	Avg.	Dimension	s inches (mm)	Weight
Size	Туре	NPT Threads	BSPT Threads	Cv	Α	В	lb (kg)
1/4	Male	5500A2003	D5500A2003	1.2	0.9 (21)	2.2 (55)	0.1 (0.1)
3/8	Male	5500A3013	D5500A3013	2.7	0.9 (21)	2.2 (55)	0.1 (0.1)
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)
1	Male	5500A6003	D5500A6003	14.6	2.0 (51)	5.4 (138)	0.6 (0.3)



Online Version

Rev. 03/12/18

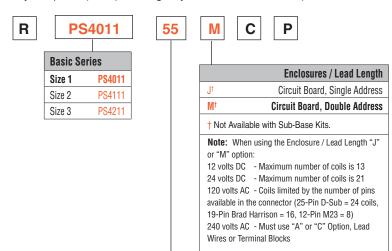


Pressure Range: 0 to 290 psig (0 to 20 bar) maximum. Flow Media: Filtered air.

## Single Sub-Bases & Manifold Bases

#### **HOW TO ORDER**

(Choose your options (in red) to configure your valve model number.)



Mount	ting Base Style / Port Size		Mount	ting Base Style / Port Size		Mounting Base Style / Port Size		
	Sub-base: 3/8 NPT Side Ports	15		Sub-base: 1/2 NPT Side Ports	17		Sub-base: 3/4 NPT Side Ports	19
<del>-</del>	Sub-base: 3/8 BSPP Side Ports	16*	2	Sub-base: 1/2 BSPP Side Ports	18*	က	Sub-base: 3/4 BSPP Side Port	10*
Size	Manifold Base: 3/8 NPT End Ports	55	ize	Sub-base: 1/2 NPT Bottom / End Port	27	ize	Sub-base: 3/4 NPT Bottom / End Port	29
S OSI	Manifold Base: 3/8 BSPP End Ports	56*	ISO SI	Sub-base: 1/2 BSPP Bottom / End Port	28*	0.0	Sub-base: 3/4 BSPP Bottom / End Port	20*
22	Manifold Base: 3/8 NPT Bottom / End Port	$65^{\dagger}$	22	Manifold Base: 1/2 NPT Bottom / End Port	67	S	Manifold Base: 3/4 NPT Bottom / End Port	69
	Manifold Base: 3/8 BSPP Bottom / End Port	66*†		Manifold Base: 1/2 BSPP Bottom / End Port	68*		Manifold Base: 3/4 BSPP Bottom / End Port	60*
	*BSPP ISO 1179 Specifications.  †#1 Bottom Port - 1/4".  *BSPP ISO 1179 Specifications.  *BSPP ISO 1179 Specifications.							

#### **Sub-Base Kits**

**Automotive Connectors** Mounted in 1/2" Conduit Port

- 3-Pin Wired for Single Solenoid
- 4-Pin / 5-Pin Wired for Double Solenoid







## **Manifold Base Kits**

**Automotive Connectors** Mounted in Individual Manifold Conduit Cover

- 3-Pin Wired for Single Solenoid
- 4-Pin / 5-Pin Wired for Double Solenoid









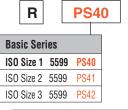
## **End Station Kits & Accessories**



#### **End Station Kits**

#### **HOW TO ORDER**

(Choose your options (in red) to configure your valve model number.)





20 **Engineering Level Thread Type** Options Non-Collective Wiring 013 Collective Wiring End Station, Top Ported L110\*\* L2†#+ 25-Pin, D-Sub 19-Pin. Round. Brad Harrison L3†+ 12-Pin, M23 L4†+ Serial Bus L6<sup>^+</sup> 16 Outputs T1 (For Turck Serial Bus Communication Module) 32 Outputs T2 (For Turck Serial Bus Communication Module)

- Only Available with End Station Kit Type "31".
- For PS41 and PS42 Kits Only.
- † Only Available with End Station Kit Type "20".
- Must Order Collective Wiring Module Separately.
- # 120 VAC is Not CSA Rated.
- Valve Driver Module and 24 Output Cable Installed. Must order communication modules separately.

Must Order Bases with Circuit Boards.







#### **Remote Pilot Access Plate Kits**

ISO Size Por	Port Size	Kit Number		
	Port Size	NPT Threads	BSPP Threads	
1	1/8"	RPS401500CP	RPS401501CP	
2	1/8"	RPS411500CP	RPS411501CP	
3	1/8"	RPS421500CP	RPS421501CP	

Kit includes: Pilot Port Access Plate, Gasket and Mounting Studs.

Current

NPT

BSPP "G"



## **Auxiliary Access Plate Kits**

ICO Cino	Port Size	Kit Nu	ımber
ISO Size		NPT Threads	BSPP Threads
1	1/4" & 3/8"	RPS403000CP	RPS403001CP

#### Kit includes:

Pilot Port Access Plate, Gasket and Mounting Screws.

- Used on Size 1 Manifolds to provide auxiliary access to Ports 1, 3 & 5.
- Port 1: 1/4", Ports 3 & 5: 3/8". Height: .72 Inch



#### **Blank Station Kits**

ISO Size	Kit Number
1	RPS4034CP
2	RPS4134CP
3	RPS4234CP

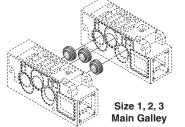
Kit includes: Blank Station Plate, Gasket, and Mounting Bolts.



#### **Manifold Port Isolation Kits**

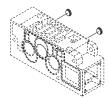
#### Main Galley (1, 3, 5)

ISO Size	Kit Number	
1	RPS4032CP	
2	RPS4132CP	
3 RPS4232CP		
Kit includes: Plugs with O-rings.		



#### **Pilot Galley**

ISO Size	Kit Number		
1, 2, & 3	RPS4033CP		
Kit includes: Plugs with O-rings.			



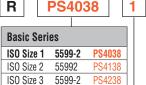
Size 1, 2, 3 **Pilot Galley** 



#### **Interposed Pressure Regulators**

#### **HOW TO ORDER**

(Choose your options (in red) to configure your valve model number.)



Regulator Function	
Common Pressure Regulator	1
Independent Pressure Regulator	2
Selector Regulator	3

1 1-30 PSIG w/o Gauge 2 2-60 PSIG w/o Gauge 3 5-125 PSIG w/o Gauge 4 1-30 PSIG w/Gauge 5 2-60 PSIG w/Gauge 6 5-125 PSIG w/Gauge C Air Pilot w/60 PSIG Gauge		
1 1-30 PSIG w/o Gauge 2 2-60 PSIG w/o Gauge 3 5-125 PSIG w/o Gauge 4 1-30 PSIG w/Gauge 5 2-60 PSIG w/Gauge 6 5-125 PSIG w/Gauge C Air Pilot w/60 PSIG Gauge		#4 Port Regulator / Gauge*
2     2-60 PSIG W/o Gauge       3     5-125 PSIG W/o Gauge       4     1-30 PSIG W/Gauge       5     2-60 PSIG W/Gauge       6     5-125 PSIG W/Gauge       C     Air Pilot w/60 PSIG Gauge	0**	Line By-Pass Plate
3 5-125 PSIG w/o Gauge 4 1-30 PSIG w/Gauge 5 2-60 PSIG w/Gauge 6 5-125 PSIG w/Gauge C Air Pilot w/60 PSIG Gauge	1	1-30 PSIG w/o Gauge
4 1-30 PSIG w/Gauge 5 2-60 PSIG w/Gauge 6 5-125 PSIG w/Gauge C Air Pilot w/60 PSIG Gauge	2	2-60 PSIG w/o Gauge
5 2-60 PSIG w/Gauge 6 5-125 PSIG w/Gauge C Air Pilot w/60 PSIG Gauge	3	5-125 PSIG w/o Gauge
6 5-125 PSIG w/Gauge C Air Pilot w/60 PSIG Gauge	4	1-30 PSIG w/Gauge
C Air Pilot w/60 PSIG Gauge	5	2-60 PSIG w/Gauge
	6	5-125 PSIG w/Gauge
A: D::	С	Air Pilot w/60 PSIG Gauge
Air Pilot w/160 PSIG Gauge	D	Air Pilot w/160 PSIG Gauge

- For Common Pressure Regulator Option, Regulator Gauge callout must be the same number for both Port #4 and Port #2. (Example: 166)
- Pressure Line By-Pass Option can only be used with Independent and Selector Regulators (Option 2 & 3 in Interposed Block Function).



	#2 Port Regulator / Gauge*
0**	Line By-Pass Plate
1	1-30 PSIG w/o Gauge
2	2-60 PSIG w/o Gauge
3	5-125 PSIG w/o Gauge
4	1-30 PSIG w/Gauge
5	2-60 PSIG w/Gauge
6	5-125 PSIG w/Gauge
C	Air Pilot w/60 PSIG Gauge
D	Air Pilot w/160 PSIG Gauge

- For Common Pressure Regulator Option, Regulator Gauge callout must be the same number for both Port #4 and Port #2. (Example: 166)
- \* Pressure Line By-Pass Option can only be used with Independent and Selector Regulators (Option 2 & 3 in Interposed Block Function).



Size 1 (Dual Interposed Regulator Shown)



(Dual Interposed Regulator Shown)

#### **Ordering Components**

- Manifold Base or Sub-Base Kit required
- Interposed Regulator Kit configured for Internal Pilot as standard
- Order valve as External Pilot

## How to Configure Interposed Regulator / Valve Combinations

Internal Pilot Configuration - Pressure in Base Port 1 feeds regulator configured for Internal Pilot which feeds valve configured for External Pilot.

External Pilot Configuration - Size 1, Size 2, Size 3

An External Pilot pressure in Port 12 or 14 of the base feeds thru the Interposed Regulator 12 or 14 galley directly to the 12/14 pilot of the valve.

This configuration takes an External Pilot from the 12 port of the base and passes it thru the regulator to feed the 12 galley of the valve.

WARNING: Double interposed regulators will reverse output ports, the 12 solenoid will pressurize the 4 port, the 14 solenoid will pressurize the 2 port which may cause unexpected, potentially dangerous cylinder movement at valve pressurization.

## **Gauge Adapter Kit**

Description	Model Number
Gauge Kit	RPS5651160P
1/8" Female to 1/8" Female Coupling	R207P-2*
1/8" Male to 1/8" Male Long Nipple	RVS215PNL-2-15*
* Included in Gauge Kit RPS5651160P.	

Included with all Size 00 Regulators. Both kits are required on all Size 0 & 00 Regulators when the Regulator is on the last Station on the Right (14) End.



## **Interposed Flow Controls**

ISO Size	Model Number
1	RPS4035CP
2	RPS4135CP
3	BDS4235CD

Both adjustment screws are located on the 12 end of the unit.

Interposed Flow Control mounts with its own studs, which means the valve uses standard bolts for mounting. Interposed Flow Control is not to be used as a shut off device and is not bubble tight when needles are fully turned down.

A Interposed Flow Control and Common Port Interposed Regulator may be sandwiched together on a Manifold or Sub-Base. The Interposed Flow Control MUST be located between the manifold/Sub-Base and the Common Port Interposed Regulator.

#### **Silencers**

Port	Thread	Mode	el Number Avg.		Dimension	s inches (mm)	Weight
Size	Туре	NPT Threads	BSPT Threads	Cv	Α	В	lb (kg)
3/8	Male	5500A3013	D5500A3013	2.7	0.9 (21)	2.2 (55)	0.1 (0.1)
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)
3/4	Male	5500A5013	D5500A5013	5.1	1.3 (32)	3.6 (91)	0.2 (0.1)







Pressure Range: 0 to 290 psig (0 to 20 bar) maximum. Flow Media: Filtered air.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



Online Version Rev. 03/12/18



## **General Information**

#### **Standard Specifications**

The standard specifications for the products on each page of this catalog are given on the same page or referenced. For solenoid pilot valves, models with internal pilot supply are listed. Most models are also available for use with external pilot supply or have a built-in pilot supply selector valve.

The products in this catalog are intended for use in industrial pneumatic systems. Most products are adaptable to other uses and conditions not covered by the standard specifications given in this catalog. Weights shown are approximate and are subject to change. Dimensions given, unless otherwise noted, are envelope dimensions (not for mounting). Consult ROSS for further information.

#### **Port Threads**

Ports of valves and bases described in this catalog have NPT (ANSI B2.1) threads. Other thread types can be specified by putting an appropriate prefix letter on the model or part number when ordering.

#### **Thread Types by Model Prefix Letter**

Prefix Letter	Threaded Electrical Opening
None	NPT
C*	_
D	G
J	ISO
S	NPT
	None C* D

<sup>\*</sup> Used only for filters, regulators, lubricators.

#### Flow Ratings

Flow ratings are expressed as  $C_{\rm v}$  where  $C_{\rm v}$  = 1 corresponds to a steady state air flow of approximately 32 scfm under the following conditions:

Inlet pressure = 100 psig (6.7 bar) Pressure drop = 10 psi (0.69 bar) Air temperature = 68°F (20°C) Relative humidity = 36%

**Note:** Because widely differing test standards are used to measure  $C_{\rm v}$  values, the figures given in this catalog should not be used to compare ROSS valves with those of other makers. The  $C_{\rm v}$  ratings given here are intended only for use with performance charts published by ROSS. The  $C_{\rm v}$  ratings are averages for the various flow paths through the valve and are for steady flow conditions.

#### **Approvals and Certifications**

ROSS products are designed to meet a number of industrial standards, including the Canadian Standards Association (C.S.A.) guidelines. For more information on specific product approvals, contact your local distributor or ROSS.

#### **Solenoids**

All ROSS standard solenoids are rated for continuous duty (unless noted otherwise) and will operate the valve within the air pressure range specified in this catalog.

Explosion-Proof Solenoid Pilot available, for more information consult ROSS.

#### Voltage & Hertz

When ordering a solenoid valve, also specify the desired solenoid voltage and hertz.

#### **Voltage Types by Model Suffix Letter**

Voltage	Suffix Letter
120 volts AC	Z
220 volts AC	Υ
12 volts DC	Н
24 volts DC	W
48 volts DC	М
90 volts DC	K
110 volts DC	Р
125 volts DC	С

**Recommended Solenoid Voltages:** 100-110 volts AC, 50 Hz; 100-120 volts AC, 60 Hz; 24 volts DC; 110 volts DC.

In addition, the following voltages are available:

200, 220 volts AC, 50 Hz 200, 240, 480 volts AC, 60 Hz

24, 48, 220 volts AC, 50 Hz

240 volts AC, 60 Hz

200, 220 volts AC, 50 Hz 200, 240 volts AC, 60 Hz.

For example: Model 2773B5001, 120 volts AC, 60 Hz.

Model W6076B2401, 220 volts AC, 50 Hz.

#### Please note that not all configurations are available for all models.

For additional information or help with voltage configuration, please contact your local distributor or ROSS.

#### Port Identification

Valve symbols in this catalog conform to the ISO 1219-1:1991 standard of the International Organization for Standardization (ISO) and the SAE J2051 standard of the Society of Automotive Engineers (SAE) respectively.

#### **Information or Technical Assistance**

For additional information or application assistance concerning ROSS products, consult ROSS or your local ROSS distributor (see contact information on the back cover).

#### **Order Placement**

For order placement, consult ROSS or your local ROSS distributor.

For a current list of countries and local distributors, visit ROSS' website at www.rosscontrols.com.



<sup>#</sup>ISO 228 threads superseds BSPP, G and JIS thread types.

## **CAUTIONS, WARNINGS and STANDARD WARRANTY**

#### PRE-INSTALLATION or SERVICE

- 1. Before servicing a valve or other pneumatic component, be sure that all sources of energy are turned off, the entire pneumatic system is shut off and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
- 2. All ROSS products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any installation can be tampered with or need servicing after installation, persons responsible for the safety of others or the care of equipment must check every installation on a regular basis and perform all necessary maintenance.
- 3. All applicable instructions should be read and complied with before using any fluid power system in order to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS location listed on the cover of this document.
- 4. Each ROSS product should be used within its specification limits. In addition, use only ROSS parts to repair ROSS products.

WARNING: Failure to follow these directions can adversely affect the performance of the product or result in the potential for human injury or damage to property.

#### **FILTRATION and LUBRICATION**

- 5. Dirt, scale, moisture, etc. are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. ROSS recommends a filter with a 5-micron rating for normal applications.
- 6. All standard ROSS filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Do *not* fail to use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition, hazardous leakage, and the potential for human injury or damage to property. Immediately replace a crazed, cracked, or deteriorated bowl. When bowl gets dirty, replace it or wipe it with a clean dry cloth.

7. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum based oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks human injury, and/or damage to property.

#### **AVOID INTAKE/EXHAUST RESTRICTION**

- 8. Do not restrict the air flow in the supply line. To do so could reduce the pressure of the supply air below the minimum requirements for the valve and thereby cause erratic action.
- 9. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNING: ROSS expressly disclaims all warranties and responsibility for any unsatisfactory performance or injuries caused by the use of the wrong type, wrong size, or an inadequately maintained silencer installed with a ROSS product.

#### **POWER PRESSES**

10. Mechanical power presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.

#### **ENERGY ISOLATION/EMERGENCY STOP**

11. Per specifications and regulations, ROSS **L-O-X®** and **L-O-X®** with **EEZ-ON®** operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

## **STANDARD WARRANTY**

All products sold by ROSS CONTROLS are warranted for a one-year period [with the exception of all Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven years] from the date of purchase to be free of defects in material and workmanship. ROSS' obligation under this warranty is

limited to repair or replacement of the product or refund of the purchase price paid solely at the discretion of ROSS and provided such product is returned to ROSS freight prepaid and upon examination by ROSS is found to be defective. This warranty becomes void in the event that product has been subject to misuse, misapplication, improper maintenance, modification or tampering.

THE WARRANTY EXPRESSED ABOVE IS IN LIEU OF AND EXCLUSIVE OF ALL OTHER WARRANTIES AND ROSS EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED WITH RESPECT TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ROSS MAKES NO WARRANTY WITH RESPECT TO ITS PRODUCTS MEETING THE PROVISIONS OF ANY GOVERNMENTAL OCCUPATIONAL SAFETY AND/OR HEALTH LAWS OR REGULATIONS. IN NO EVENT IS ROSS LIABLE TO PURCHASER, USER, THEIR EMPLOYEES OR OTHERS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WHICH MAY RESULT FROM A BREACH OF THE WARRANTY DESCRIBED ABOVE OR THE USE OR MISUSE OF THE PRODUCTS. NO STATEMENT OF ANY REPRESENTATIVE OR EMPLOYEE OF ROSS MAY EXTEND THE LIABILITY OF ROSS AS SET FORTH HEREIN.





#### **ROSS CONTROLS**

U.S.A.

Tel: +1-248-764-1800 Customer Svs. 1-800-GET-ROSS

[438-7677]

Technical Svs. 1-888-TEK-ROSS [835-7677]

sales@rosscontrols.com www.rosscontrols.com

#### **ROSS** EUROPA GmbH

Germany Tel: +49-6103-7597-100

sales@rosseuropa.com www.rosseuropa.com

#### **ROSS** ASIA K.K.

Japan

Tel: +81-42-778-7251 www.rossasia.co.jp

#### ROSS UK Ltd.

United Kingdom
Tel: +44-1543-671495
sales.uk@rosscontrols.com
www.rossuk.co.uk

#### ROSS CONTROLS INDIA Pvt. Ltd.

India

Tel: +91-44-2624-9040 ross.chennai@rosscontrols.com

#### ROSS SOUTH AMERICA Ltda.

Brazil

Tel: +55-11-4335-2200 vendas@rosscontrols.com

#### **ROSS FRANCE SAS**

France Tel: +33-1-49-45-65-65 www.rossfrance.com

#### ROSS CONTROLS (CHINA) Ltd.

China

Tel: +86-21-6915-7961 sales@rosscontrols.com.cn www.rosscontrolschina.com

#### **ROSS** CANADA

Canada Tel: +1-416-251-7677 sales@rosscanada.com www.rosscanada.com

6077170 CANADA INC. An Independent Representative



## Full-Service Global Locations

There are ROSS Distributors Throughout the World

To meet your requirements across the globe, ROSS distributors are located throughout the world. Through ROSS or its distributors, guidance is available for the selection of ROSS products, both for those using pneumatic components for the first time and those designing complex pneumatic systems.

Other literature is available for engineering, maintenance, and service requirements. If you need products or specifications not shown here, please contact ROSS or your ROSS distributor. They will be happy to assist you in selecting the best product for your application.

For a current list of countries and local distributors, visit ROSS' website at www.rosscontrols.com.